

REMOVAL

1. RUN ENGINE AT IDLE SPEED WITH A/C ON FOR APPROX. 10 MINUTES
2. STOP ENGINE
3. DISCONNECT NEGATIVE (–) TERMINAL CABLE FROM BATTERY
4. DISCHARGE REFRIGERANT FROM REFRIGERATION SYSTEM
5. DISCONNECT DISCHARGE AND SUCTION HOSES

Remove the 2 nuts and disconnect both hoses.

NOTICE:

Cap the openings immediately to keep moisture or dirt out of the system.

6. REMOVE DRIVE BELT (See page [AC-18](#))
7. REMOVE COMPRESSOR
 - (a) Disconnect the connector.
 - (b) Remove the 4 bolts and nut.
 - (c) Remove the cooler bracket.
 - (d) Remove the compressor.